

ABSTRACT

A process for the manufacture of the ice cups in which a condensation plate able to receive water spray for the formation of the ice elements is cooled for a predetermined period of time such as to cause freezing of the water and the subsequent formation of ice elements. When cooling is interrupted the plate is heated for a predetermined interval of time to permit detachment of the ice elements. Between the interruption of cooling and the start of heating the plate is subjected to a plurality of heating stages of increasing duration alternating with a plurality of cooling stage of decreasing duration.